

## R&D on CSP and Solar Chemistry in Europe

International Workshop on R&D, and  
EDUCATION for NEXT GENERATION SOLAR  
HYDROGEN ENERGY SYSTEM

Niigata University, December 16<sup>th</sup>, 2014

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Knowledge for Tomorrow

# Political view: Sustainable Energy Technology Plan SET-Plan (2007) European Strategic Plan for Energy Technology

- **Goals of the EU until 2020 (20/20/20)**
  - **20%** higher energy efficiency
  - **20%** less GHG emission
  - **20%** renewable energy
- **Goal of the EU until 2050:**
  - **80%** less CO<sub>2</sub> emissions than in 1990
- Actions in the field of energy efficiency, codes and standards, funding mechanisms, and the charging of carbon emissions necessary
- Significant research effort for the development of a new generation of CO<sub>2</sub> emission free energy technologies, like
  - Offshore-Wind
  - **Solar**
  - 2<sup>nd</sup> generation Biomass



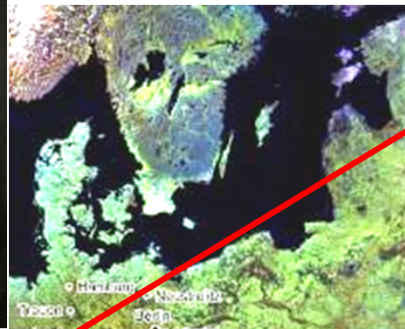
## Programs in Europe

- **National Energy Research Programs** in most of the European Countries (very different levels and aims)
- **German Solar Fuels Program** was evaluated as outstanding this year and will be the fastest growing topic on renewable energy in large scale research over the next five years
- Joint Programs under the **European Framework Programmes** for Research and Technical Development (RFP)
- 2014 – 2020 „**HORIZON 2020**“ - Wider focus than the previous seven RFPs: It combines all **research and innovation funding** provided through the RFP, the innovation related activities of the Competitiveness and Innovation Framework Programme (CIP) and the European Institute of Innovation and Technology (EIT)
- **Participation of partners from outside the European Research area**





# DLR Institute of Solar Research

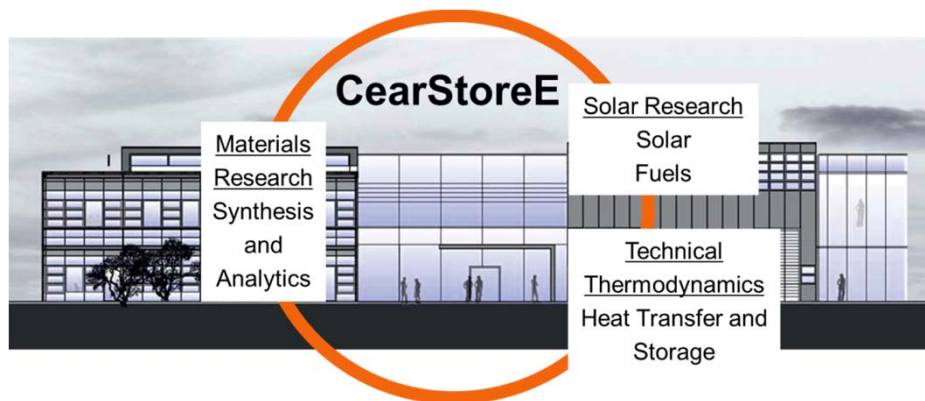


160 staff, > 15 M€/a, 4 sites

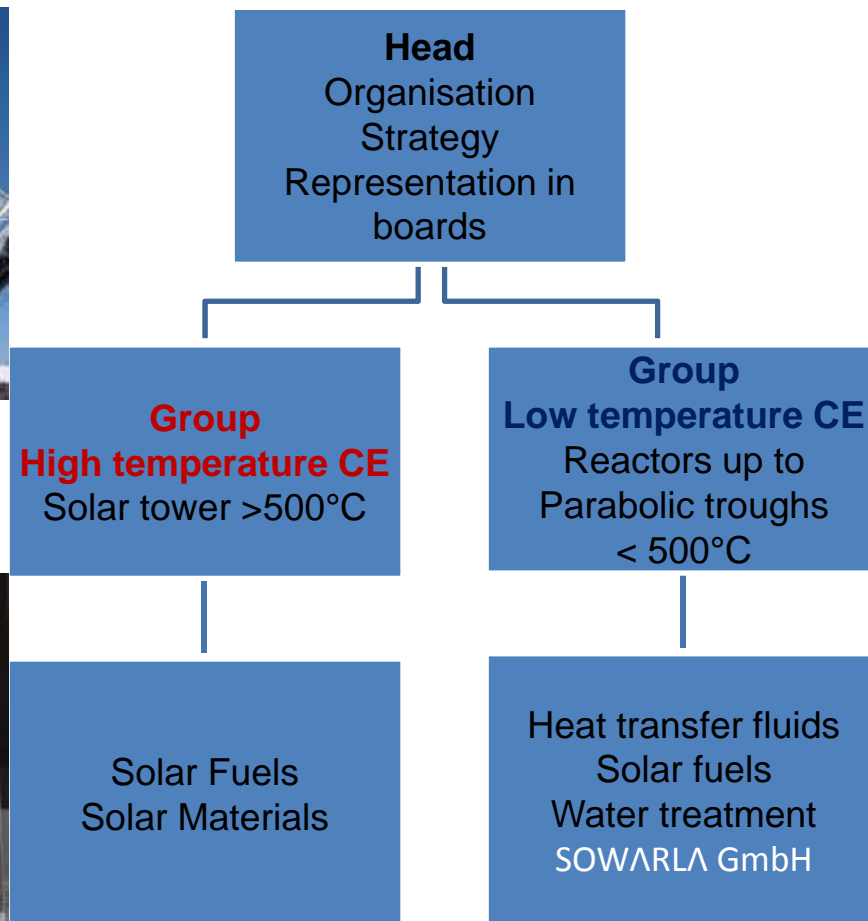




# Large scale facilities



# Department of Solar Chemical Engineering



26 Co-workers from Brazil, France, Germany, Greece, India, Italy, Canada, Mexico, Tunisia and the USA + 10 Grad-Students, 65% external funding

**DLR-DAAD PhD, and Post-Doc Program**



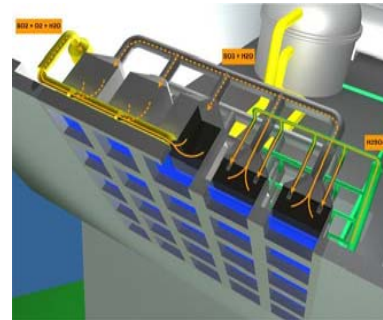


# Technical Optimization in all Dimensions necessary



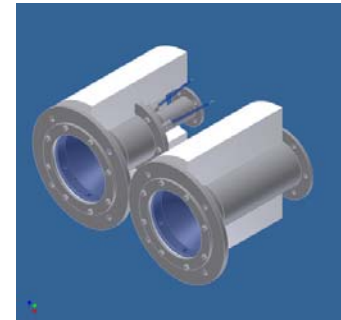
$10^4 - 10^2$  m  
Solar Plant

Site  
Solar field  
Simulation  
Environmental impact



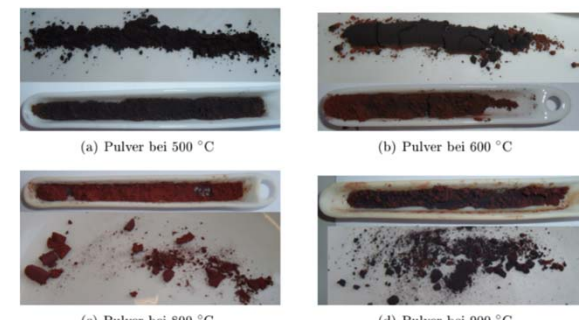
$10^2 - 10^1$  m  
Receiver

Design  
Simulation  
Construction  
Testing  
Next-Generation-  
Development



$10^1 - 10^{-2}$  m  
Receiver-  
components

Materials  
Design  
Heat and  
Mass transport  
Simulation  
Testing and Development



$10^{-2} - 10^{-8}$  m  
Reactive Systems

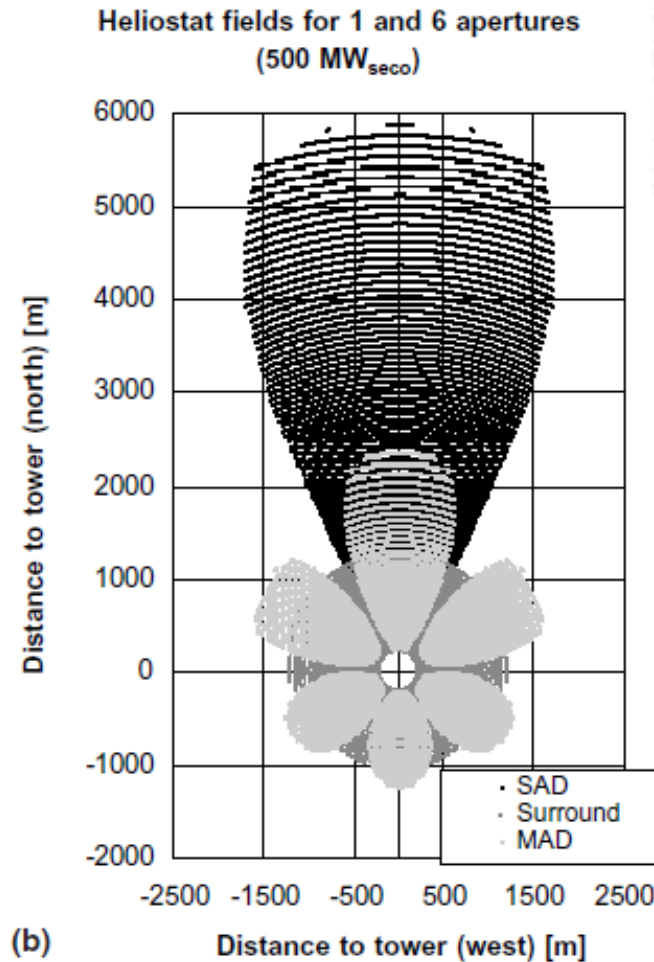
Simulation  
Synthesis  
Chemical Characteristics  
Physical Characteristics



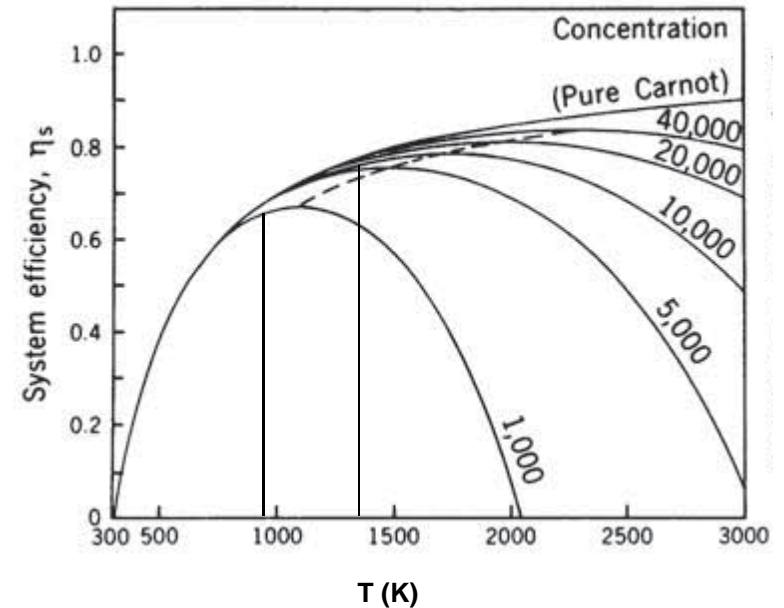
# Solar Field Development

The field has to be designed for its application:

- Location
- Concentration ratio to achieve the Process temperature
- At high concentration (1000 suns) secondary optics have to be taken into account



M. Schmitz et al., Solar Energy 80 (2006) 111–120.



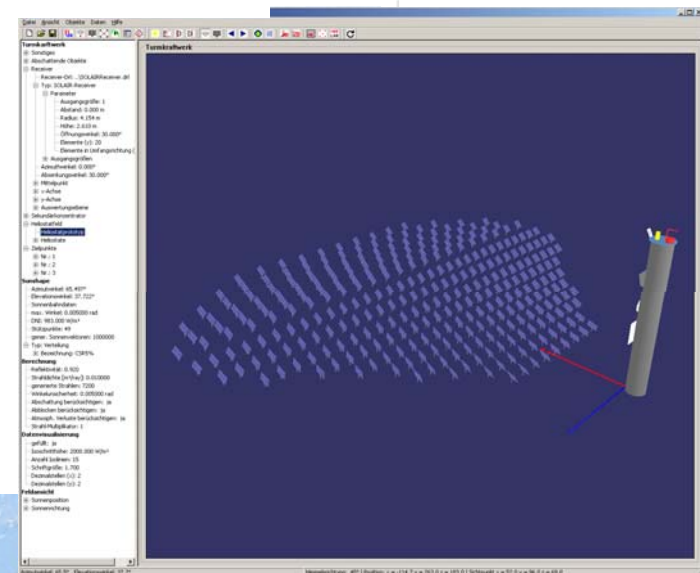
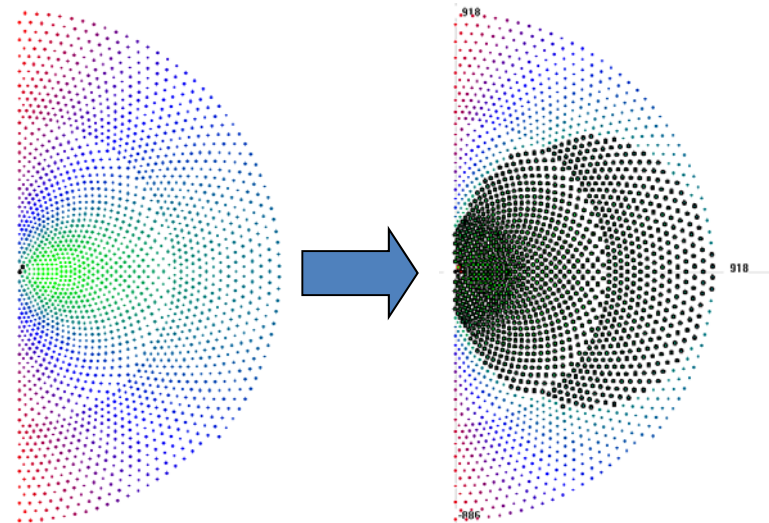
E.A. Fletcher, R.L. Moen, Science, 197 (1977) 1050-1056.





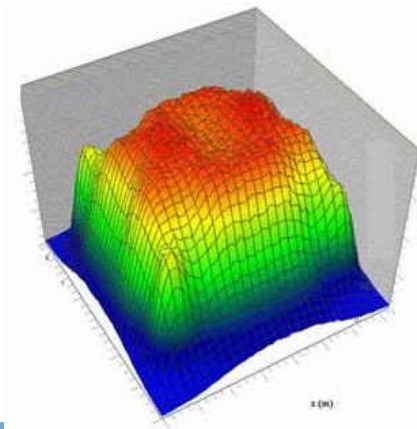
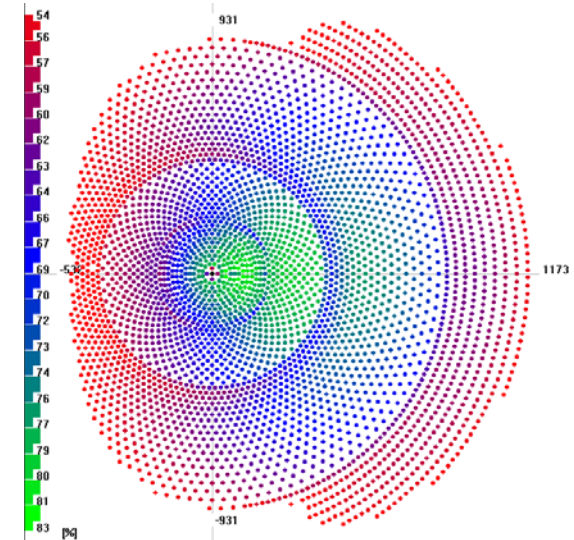
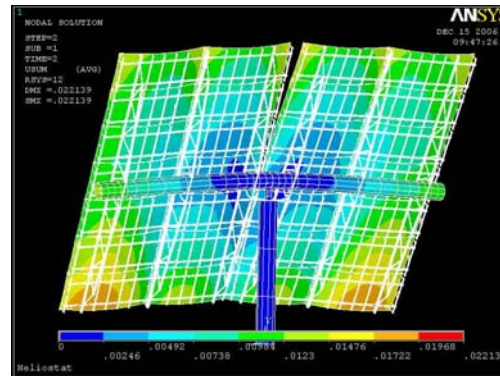
# Simulation Tool Development for Solar Tower Systems

- heliostat field layout
- performance simulation
  - flux distribution
  - aim point strategy
  - efficiency



# Heliostat R&D

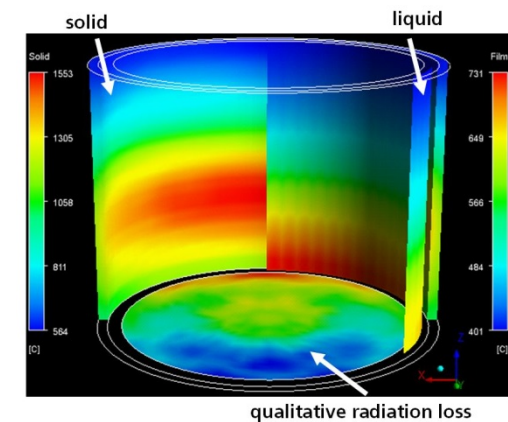
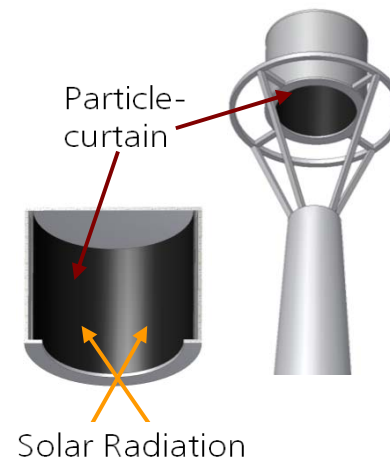
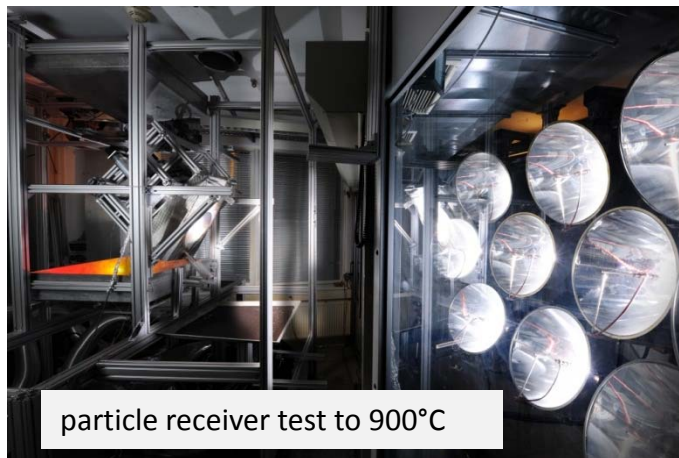
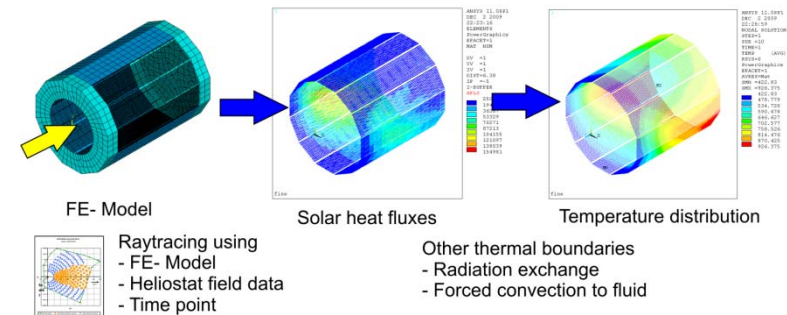
- heliostat and field simulation
- structural analysis
- load analysis
- qualification
- control
- operation strategy





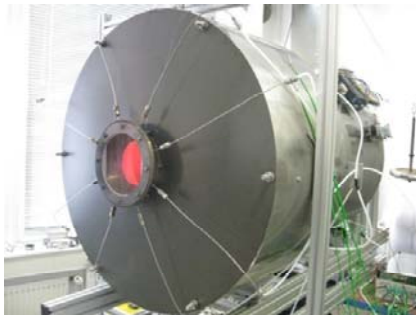
# Receiver Technology R&D

- development / technology transfer
  - open volumetric air receivers
  - pressurized air receivers
- extension to liquid heat transfer media
  - e. g. molten salt
- innovative concepts: direct absorption receivers

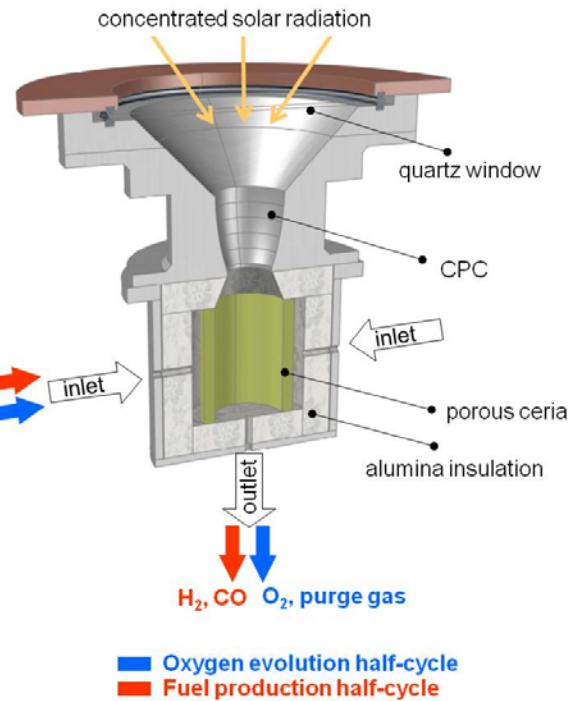
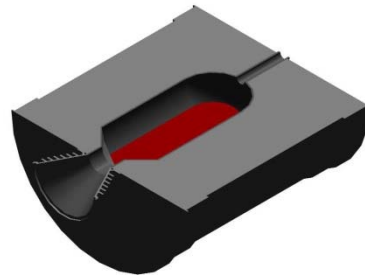


# Receiver – Concepts for Solar Chemistry

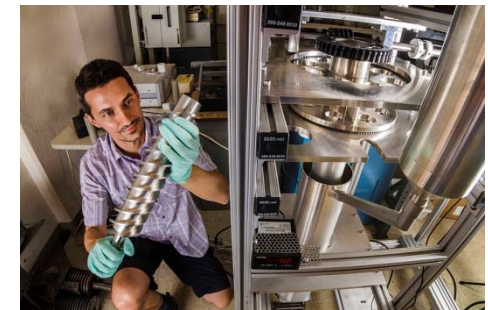
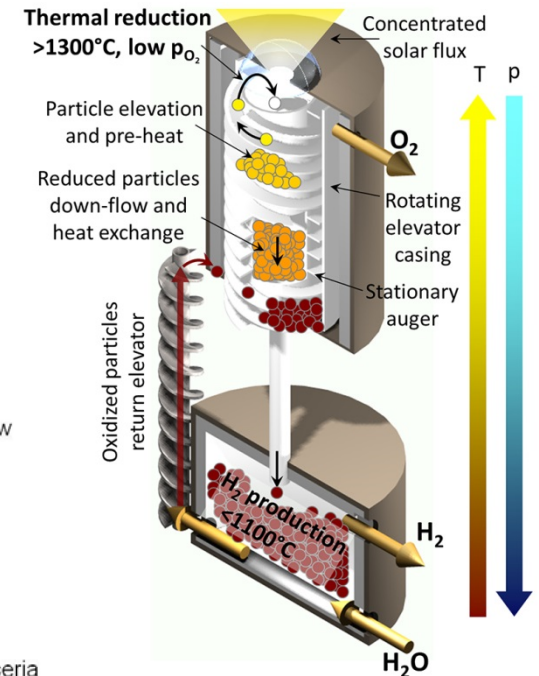
- Challenges:
  - Temperature
  - Corrosion
  - Abrasion
  - Process operation
- Goals:
  - Efficiency
  - Durability
  - Cost



German Project  
Solar heated rotary kiln, DLR



European Project  
Solar heated Cavity-Gas Receiver  
with porous Ceramic structur  
A. Steinfeld et al., ETH Zürich

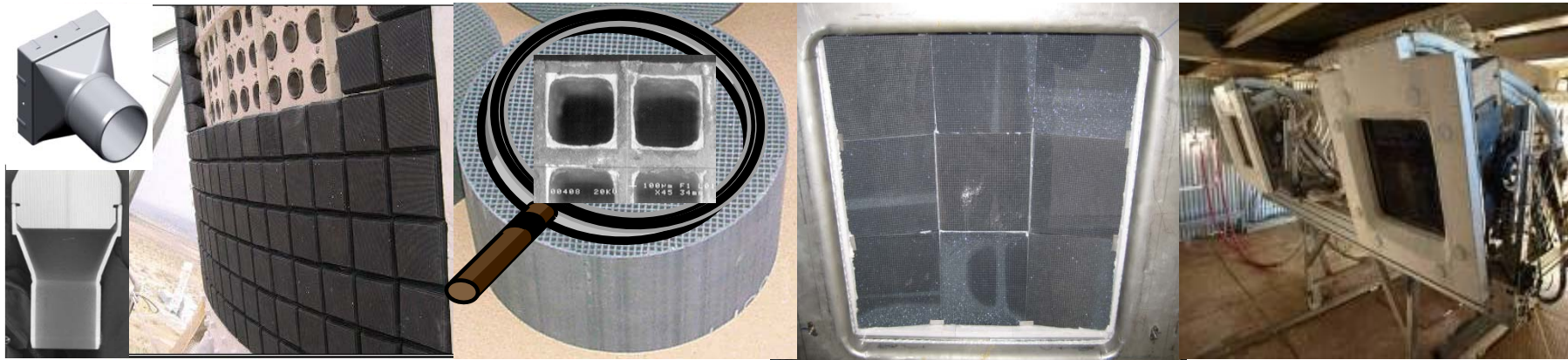


DoE Project with DLR participation  
Solar heated Partikel-Receiver  
I. Ermanoski et al., Sandia Natl. Lab.





# Solar Receiver Components and reactive Systems



C. Agrafiotis, M. Roeb, A.G. Konstandopoulos, L. Nalbandian, V.T. Zaspalis, C. Sattler, P. Stobbe, A.M. Steele, Solar water splitting for hydrogen production with monolithic reactor, *Solar Energy*, 79(4), 409-421, (2005).

## Reactive coated structures and structures made from reactive materials



P. Furler, J. Scheffe, M.Gorbar, L. Moes, U. Vogt, A. Steinfeld, Solar Thermochemical CO<sub>2</sub> Splitting Utilizing a Reticulated Porous Ceria Redox System, *Energy & Fuels*, 26(11), 7051-59, (2012).



# Overview of DLR CSP simulation tools

- DLR simulation tools cover all levels of CSP simulation

GREENIUS: analysis of performance / economics of renewable energy systems

ebsSolar®: detailed performance analysis of CSP systems

component layout:

- concentrators (parabolic trough, Fresnel, heliostats)
- receivers

system layout optimization:

- solar field, receiver
- power block
- storage

transient system simulation:

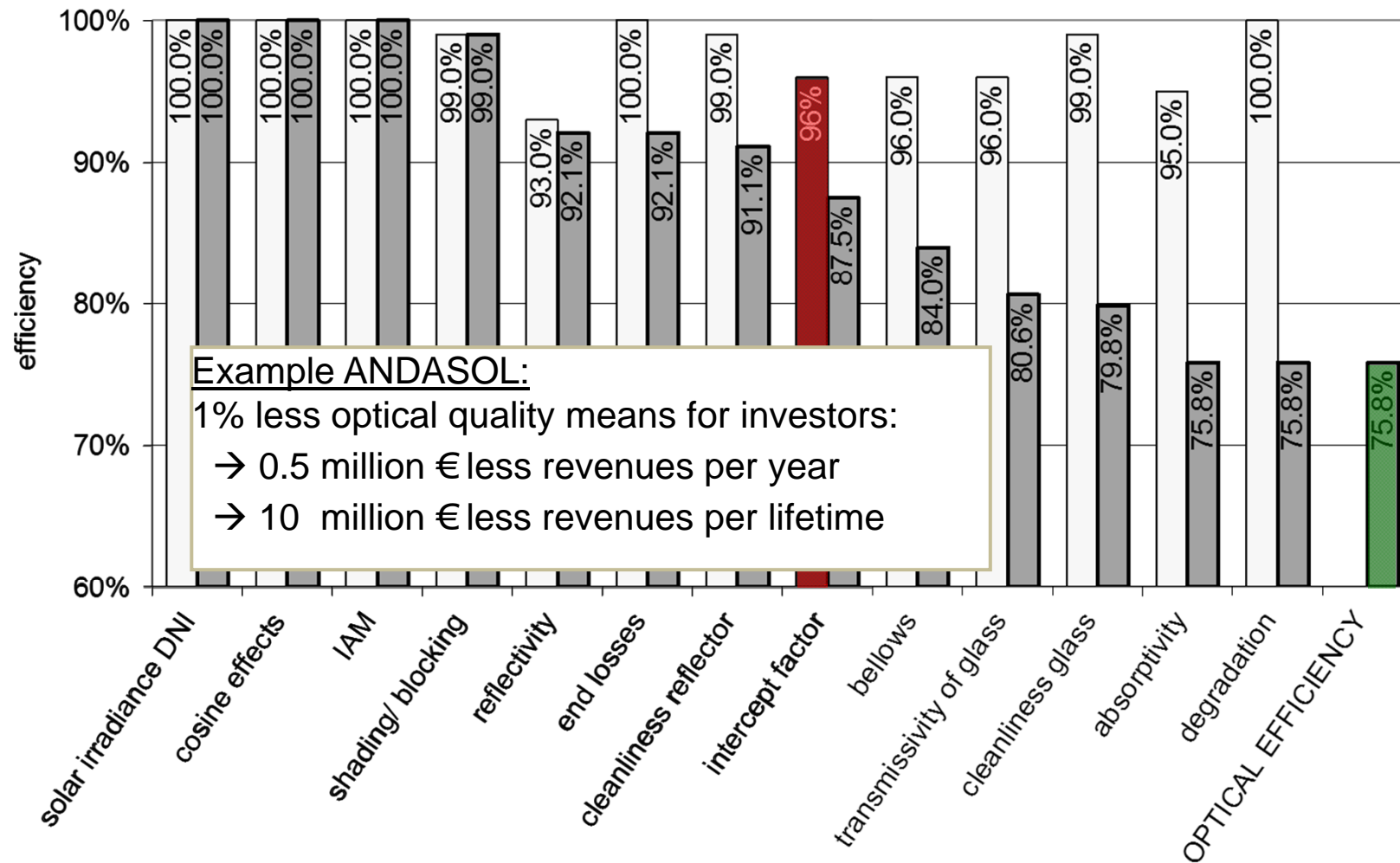
- real-time, high resolution performance simulation
- coupling of components and control





## Qualification - Motivation

### Efficiency Chain, Example: Parabolic Trough



# QUARZ® – Center Test and Qualification Center for CSP Technologies

- Strong impact on the **performance and cost efficiency**:
  - CSP component quality and durability
  - their interaction in the overall system
  - and the meteorological conditions each
- Development of **measurement techniques and devices**
- Evolution of **guidelines and standards**
  - testing methods
  - quality criteria
- Customer oriented services
  - Fundamental information for industry to
    - **Improve** quality, performance → **competitiveness**
    - **Proof** of product quality → successful **market entry / bankability**
  - Consulting and training





## Efficiency comparison for solar hydrogen production from water (Siegel et al., 2013)\*

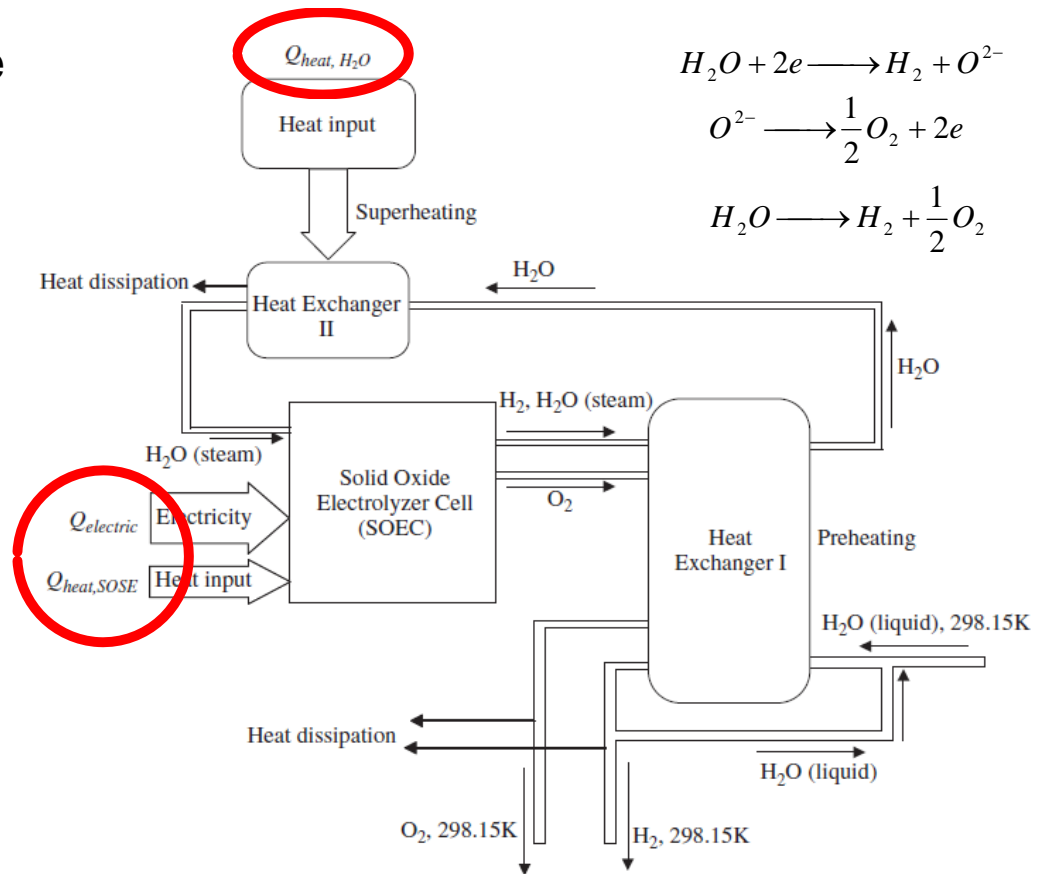
Process	T [°C]	Solar plant	Solar- receiver + power [MW <sub>th</sub> ]	$\eta$ T/C (HHV)	$\eta$ Optical	$\eta$ Receiver	$\eta$ Annual Efficiency Solar – H <sub>2</sub>
Electrolysis (+solar-thermal power)	NA	Actual Solar tower	Molten Salt 700	30%	57%	83%	13%
High temperature steam electrolysis	850	Future Solar tower	Particle 700	45%	57%	76,2%	20%
Hybrid Sulfur- process	850	Future Solar tower	Particle 700	50%	57%	76%	22%
Metaloxide two step Cycle	1800	Future Solar dish	Particle Reactor < 1	52%	77%	62%	25%

\*N.P. Siegel, J.E. Miller, I. Ermanoski, R.B. Diver, E.B. Stechel, *Ind. Eng.Chem. Res.*, 2013, 52, 3276-3286.

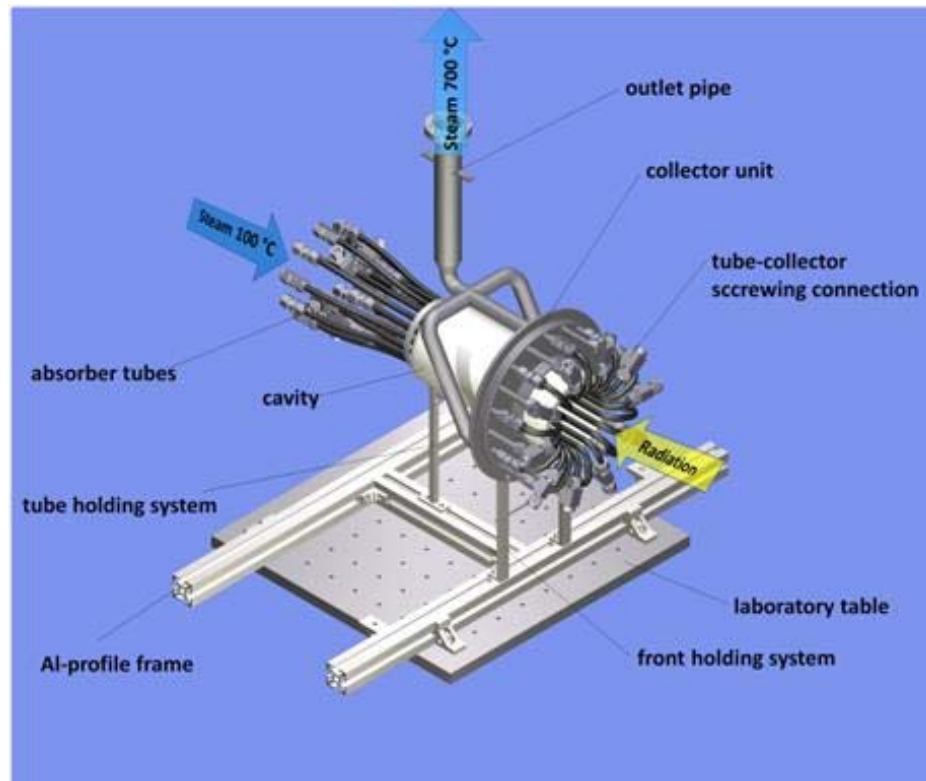


# High temperature electrolysis process

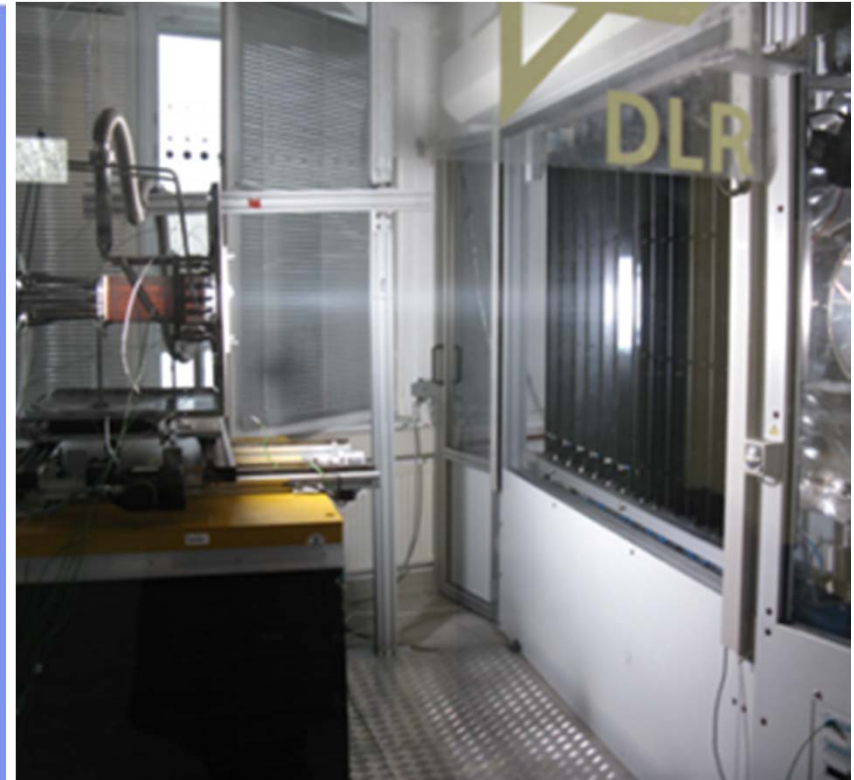
- Temperature in the range of 600°C to 900°C are required to drive the electrolyser.
- Electricity and heat are supplied to the electrolyser to drive the electro-chemicals reactions.
- The waste heat from the H<sub>2</sub> and O<sub>2</sub> gas streams existing the cell is used to evaporate water.
- The H<sub>2</sub>O stream is further heated by the second Heat exchanger to raise the temperature of the electrolyser.



# Solar Superheated Steam Generator for SOEC



3D Design



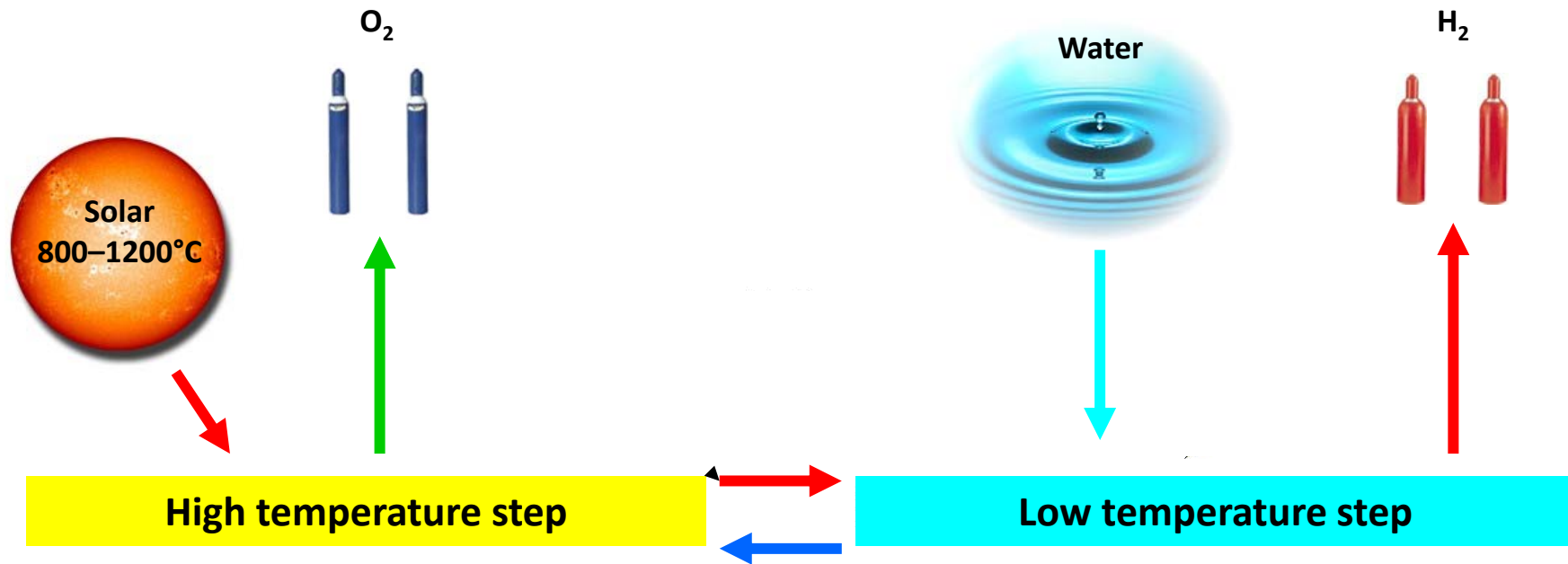
Operation in the solar simulator  
providing 5 kg/h steam at 700 °C





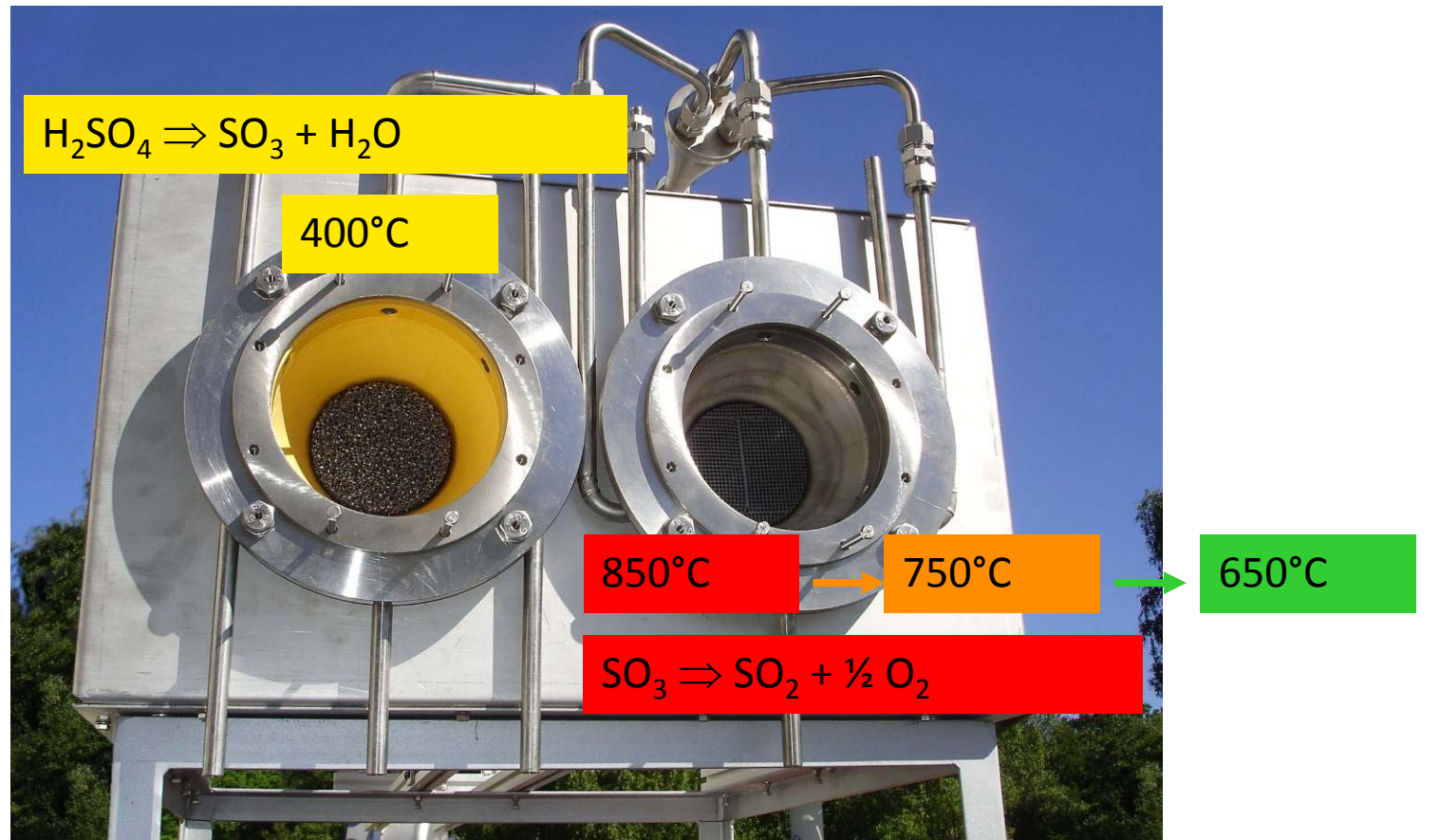


## Hybrid Sulfur Cycle (HyS, Westinghouse)



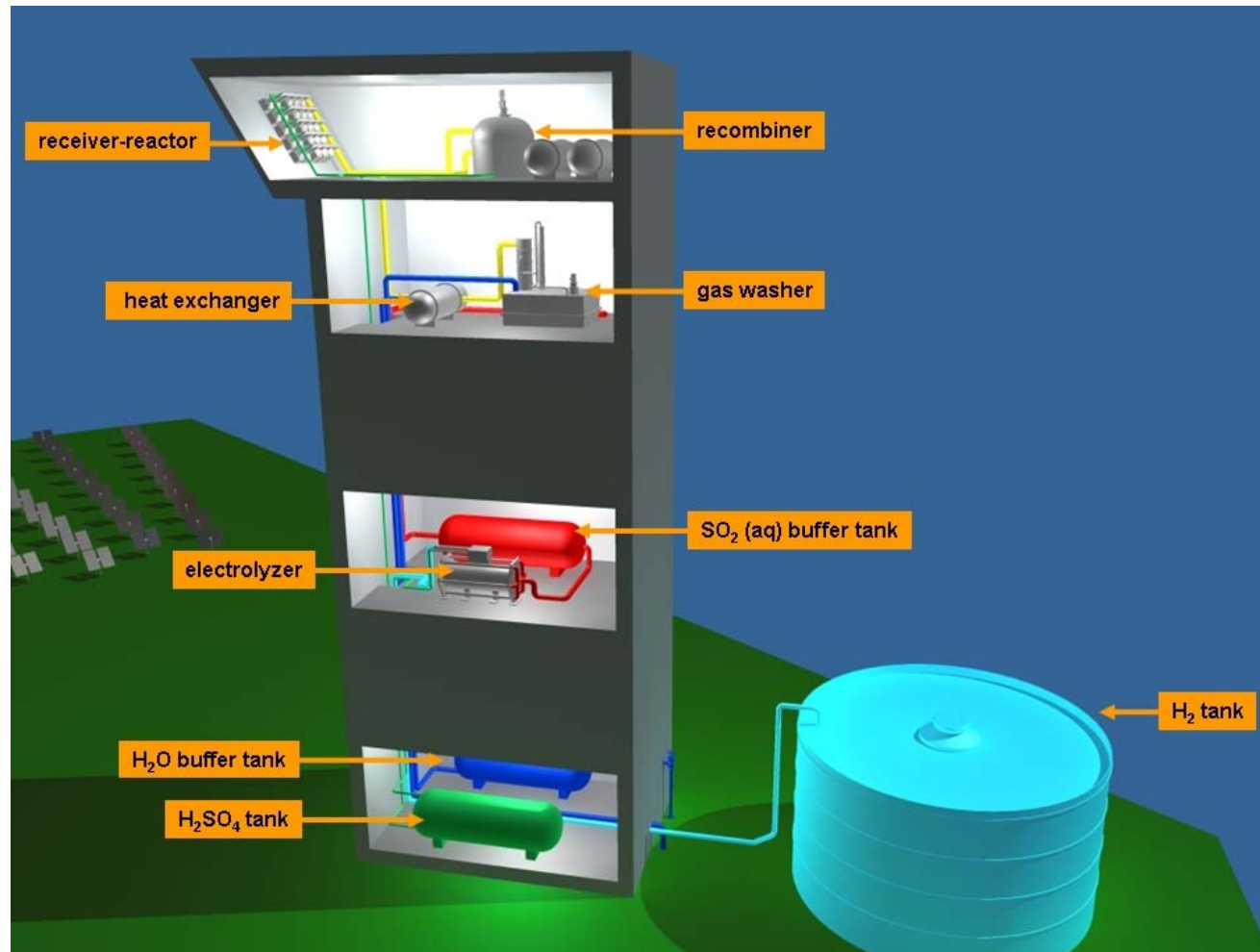


# Solar reactor for sulfuric acid decomposition





# Implementation into a Solar Tower







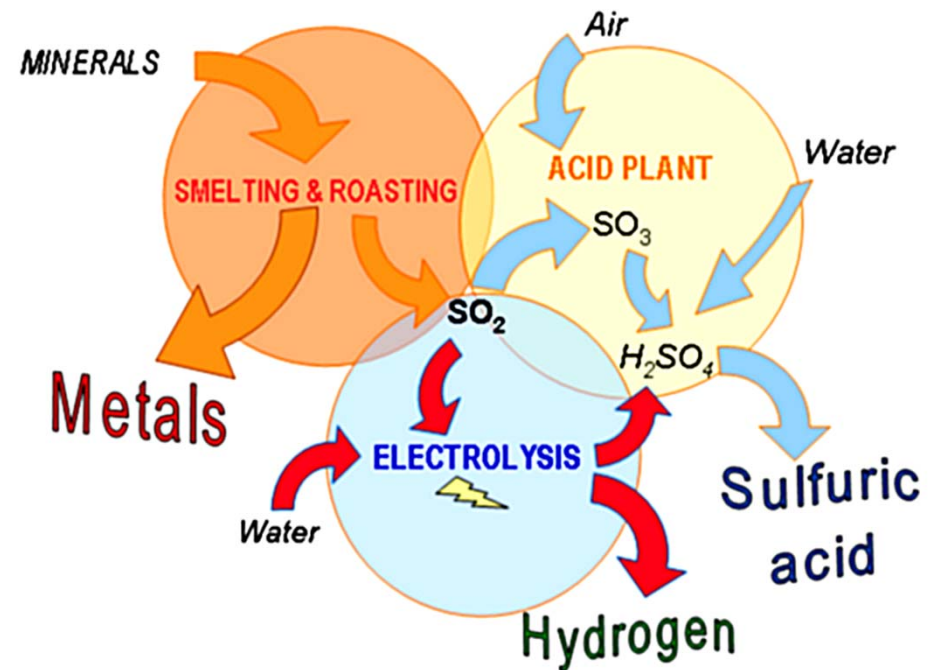
## SOL2HY2 – Solar To Hydrogen Hybrid Cycles

- FCH JU project on the solar driven Utilization of waste  $\text{SO}_2$  from fossil sources for co-production of hydrogen and sulphuric acid
- Hybridization by usage of renewable energy for electrolysis
- Partners: EngineSoft (IT), Aalto University (FI), DLR (DE), ENEA (IT), Outotec (FI), Erbicor (CH), Oy Voikoski (FI)
- >300 kW demonstration plant on the solar tower in Jülich, Germany in 2015

<https://sol2hy2.eurocoord.com>



### Outotec™ Open Cycle (OOC)



- Utilization of waste  $\text{SO}_2$  from fossil sources
- Co-production of hydrogen and sulphuric acid
- Hybridization by renewable energy for electrolysis

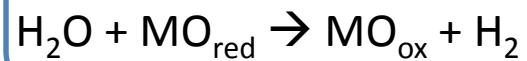




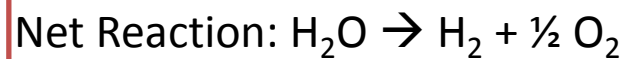
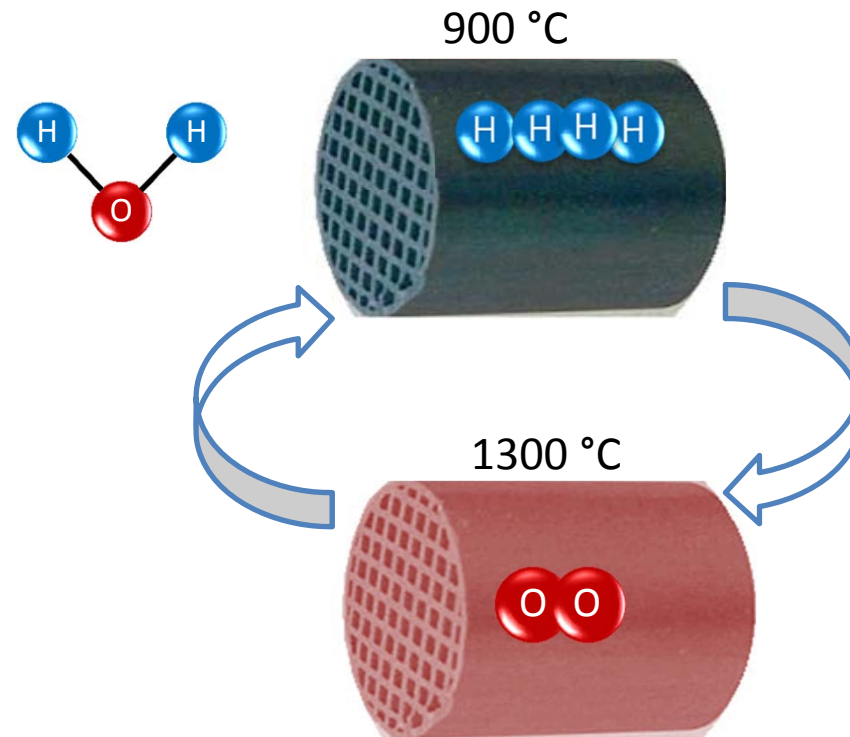
## Example how a technology is developed

### The HYDROSOL concept

#### 1. Water Splitting



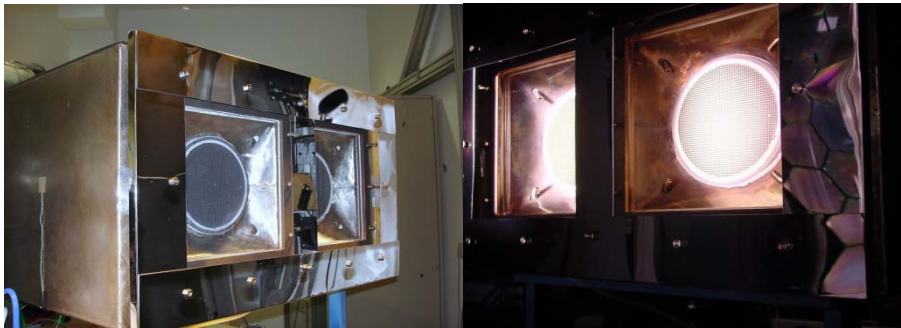
#### 2. Regeneration



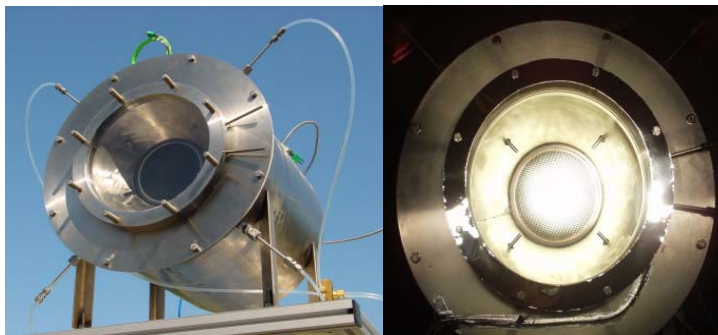
## Hydrosol technology scale-up



**2008:**  
Pilot reactor  
(100 kW)

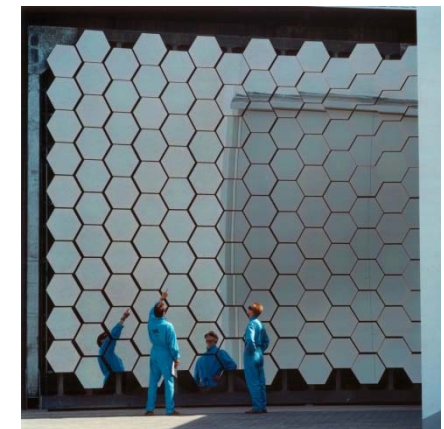


**2005:**  
Continuous  
 $H_2$  production



**2004:**  
First solar  
thermochemical  
 $H_2$  production

PSA  
solar tower



DLR  
Solar  
Furnace





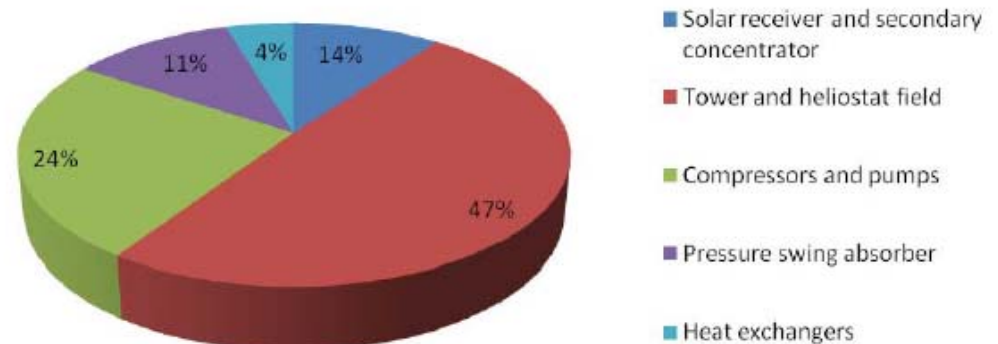


# Solar fuels from thermochemical cycles- HYDROSOL 3D project- Main results Economic analysis of the demonstration plant

- Demonstration plant thermal energy input: 1 MW
- Cost calculation of the new designed reactor was carried out.
- Cost calculation of the overall process units was performed.
- More than half of process investment results from the solar system.

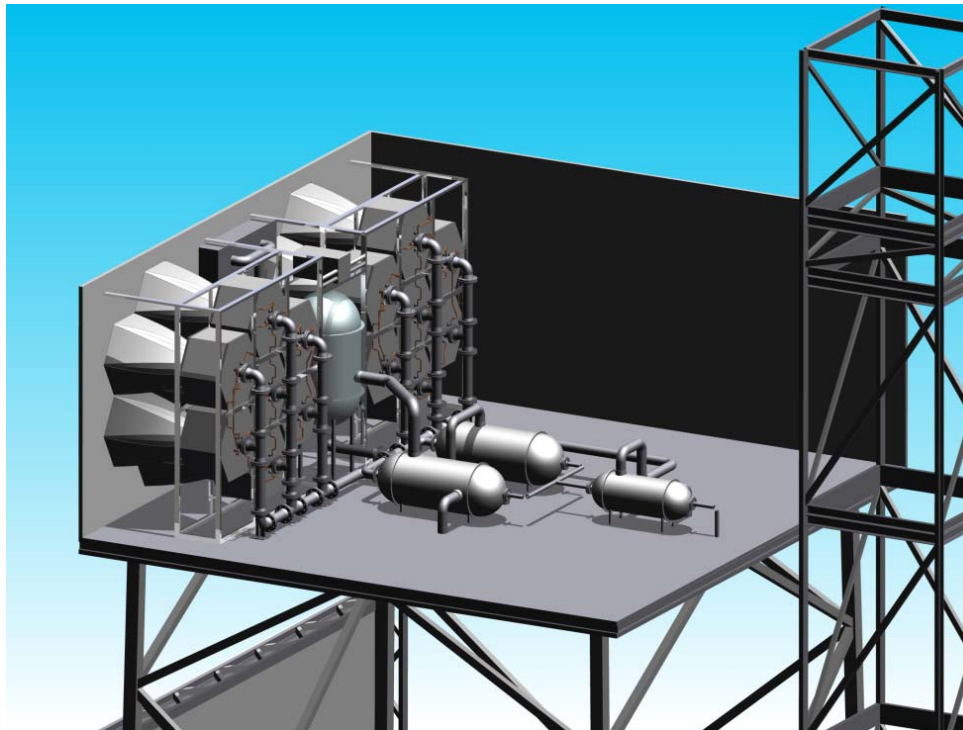
Component	Number of units	Cost per unit [€]	Total Cost [€]
Quartz plates	14	600	8400
Reactor modules	14	3000	42000
Secondary concentrator	14	12000	168000

Solar part incl. receiver-reactor[€]	1,406,847
Pressure swing absorber [€]	265,000
Compressors and pumps [€]	584,054
Heat exchangers [€]	110,493
<b>Total cost [Mio. €]</b>	<b>2.366</b>





# HYDROSOL, HYDROSOL 2, HYDROSOL-3D, HYDROSOL Plant



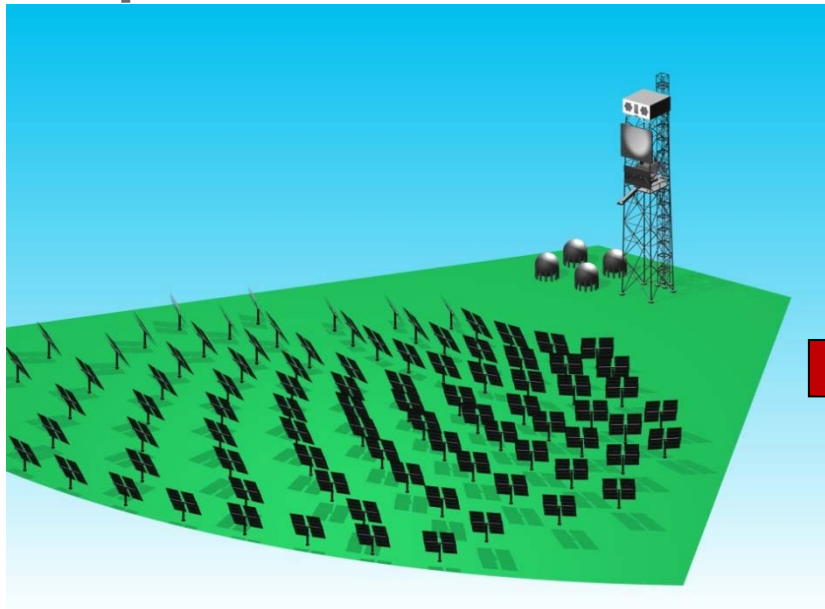
- **2002** Start HYDROSOL, EU FP5
- 2004 First solar hydrogen, DLR
- 2005 Quasi-continuous solar hydrogen, DLR
- 2008 HYDROSOL 2, EU FP6, 100 kW demonstration CRS Tower PSA, Spain
- 2013 HYDROSOL-3D, FCH JU, Design of a 1,5 MW demonstration plant ready
- 2014 HYDROSOL PLANT, FCH JU
- **2016** Operation of the 750 kW Demonstration plant, CRS Tower, PSA, Spain

APTL (GR), DLR (DE), CIEMAT (SP),  
StobbeTech (DK), Johnson Matthey (UK),  
HyGear (NL), HELPE (GR)

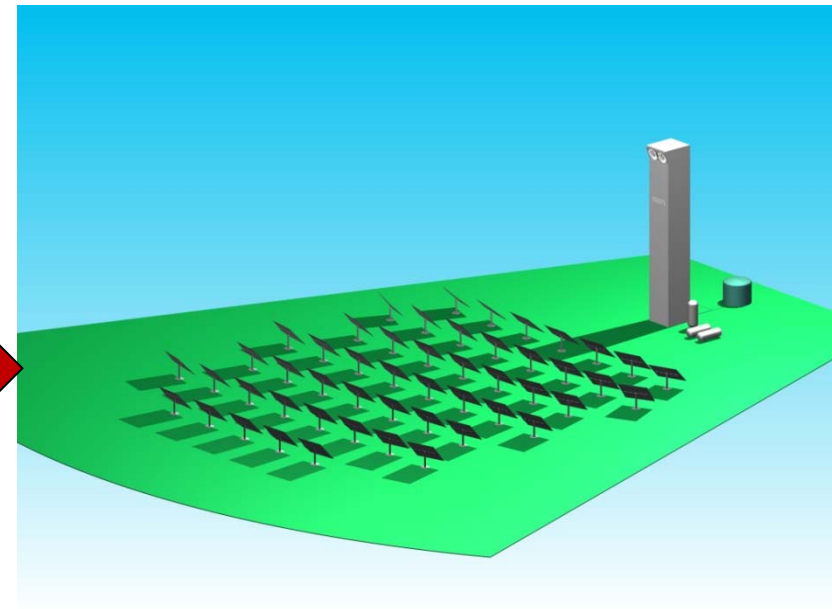
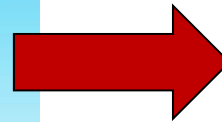
<http://hydrosol-plant.certh.gr/>



## Next Step: Specific Solar Fuel Demonstration Tower needed!



CRS Tower PSA, Spain  
2008 and 2015



Solar Fuels Tower, Location?  
2020

- High concentration  $> 1000$
- Heliostats fit to receiver size
- Field control adapted to fuel production processes

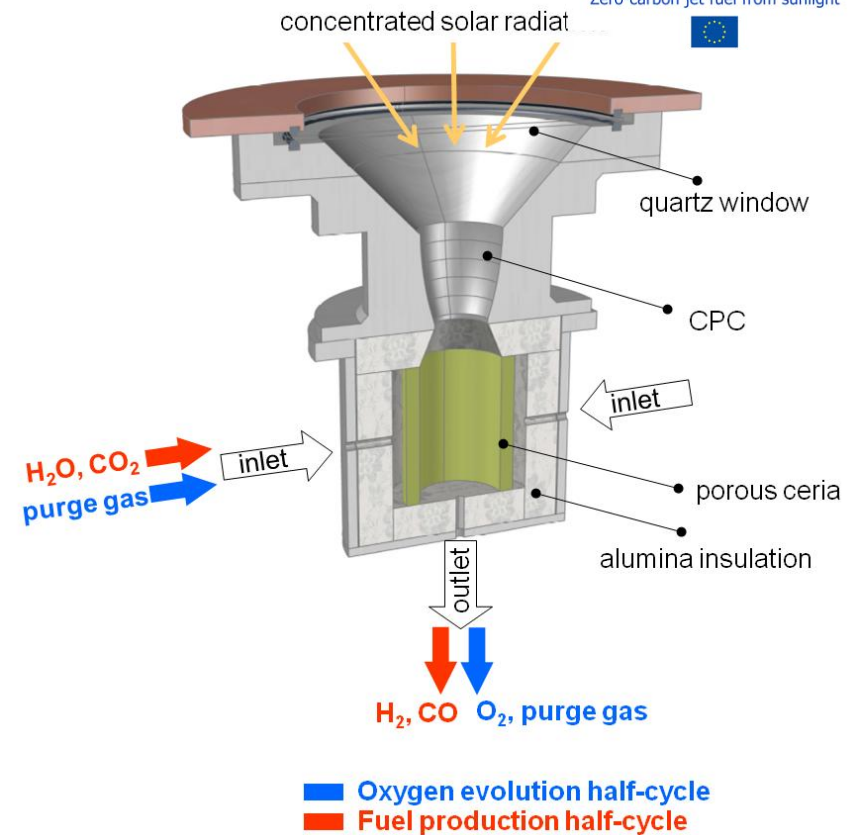




## H<sub>2</sub>O/CO<sub>2</sub>-Splitting Thermochemical Cycles

### Solar Production of Jet Fuel

- EU-FP7 Project SOLAR-JET (2011-2015)
- SOLAR-JET aims to ascertain the potential for producing jet fuel from concentrated sunlight, CO<sub>2</sub>, and water.
- SOLAR-JET will optimize a two-step solar thermochemical cycle based on ceria redox reactions to produce synthesis gas (syngas) from CO<sub>2</sub> and water, achieving higher solar-to-fuel energy conversion efficiency over current bio and solar fuel processes.
- **First jet fuel produced in Fischer-Tropsch (FT) unit from solar-produced syngas!**

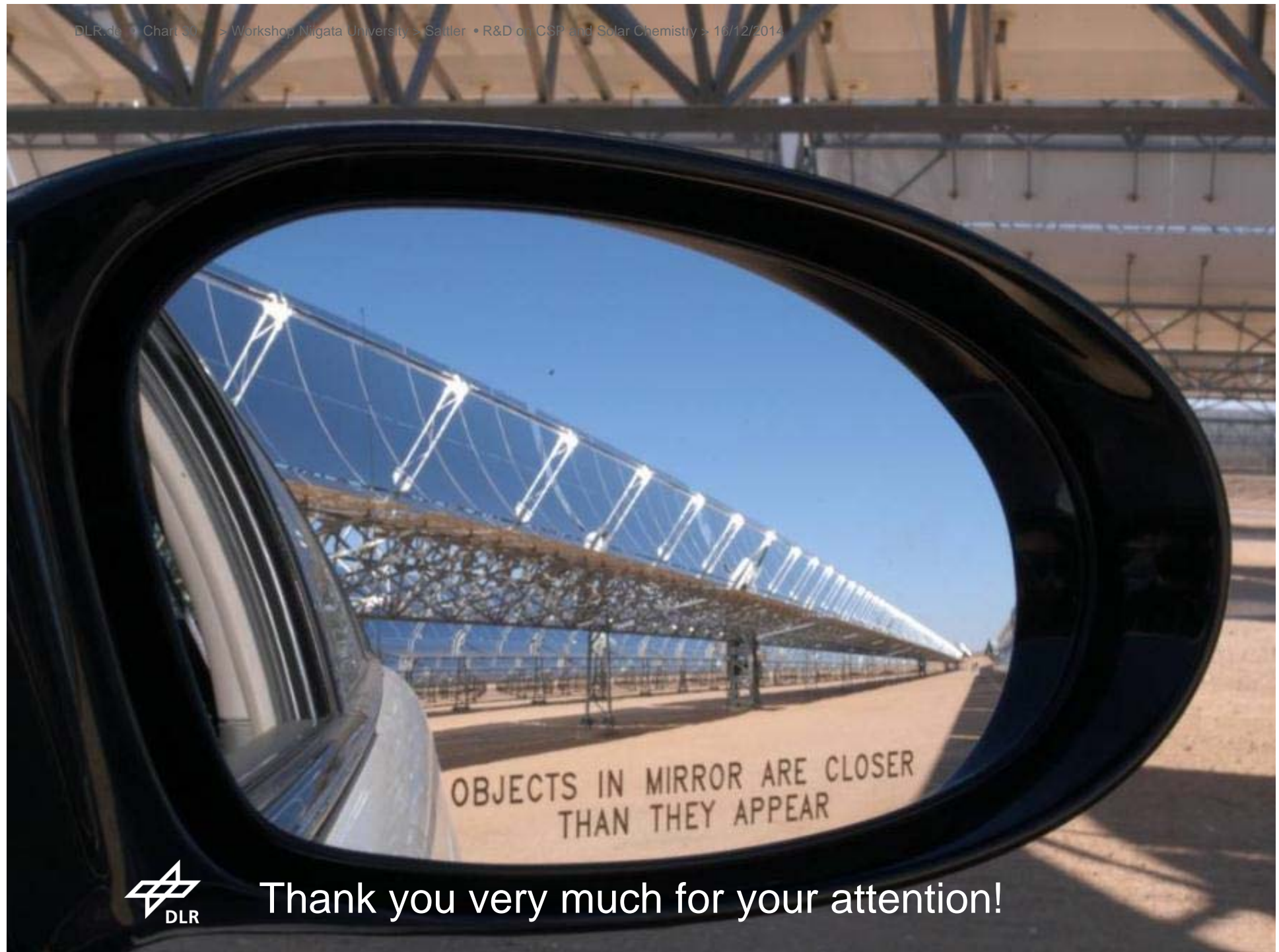


Int. J. Heat & Fluid Flow 29, 315-326, 2008.  
Materials 5, 192-209, 2012.

Partners: Bauhaus Luftfahrt (D), ETH (CH),  
DLR (D), SHELL (NL), ARTTIC (F)  
Funding: EC

<http://www.solar-jet.aero/>





Thank you very much for your attention!

# Summary

- R&D in Europe is strongly based on international cooperation
- The cooperation is between countries in the European Research Area as well as world wide
- The cooperation is between universities, research centres and industry
- There is a strategy for R&D that defines the direction

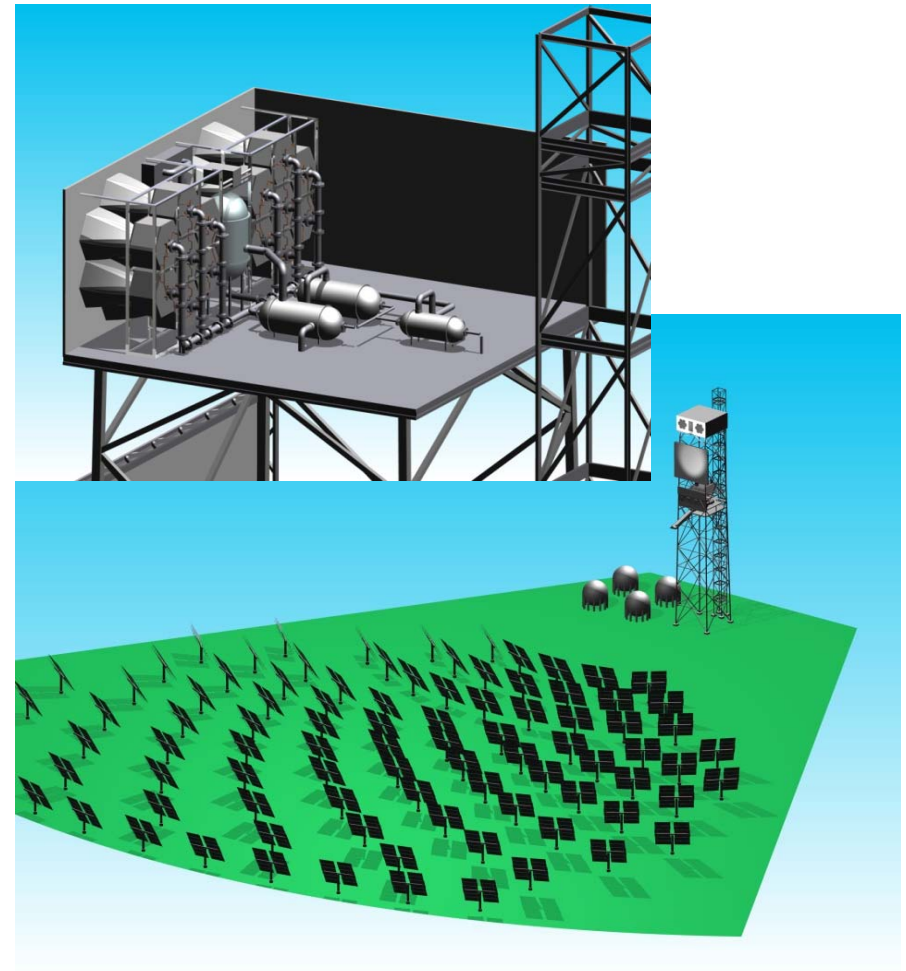




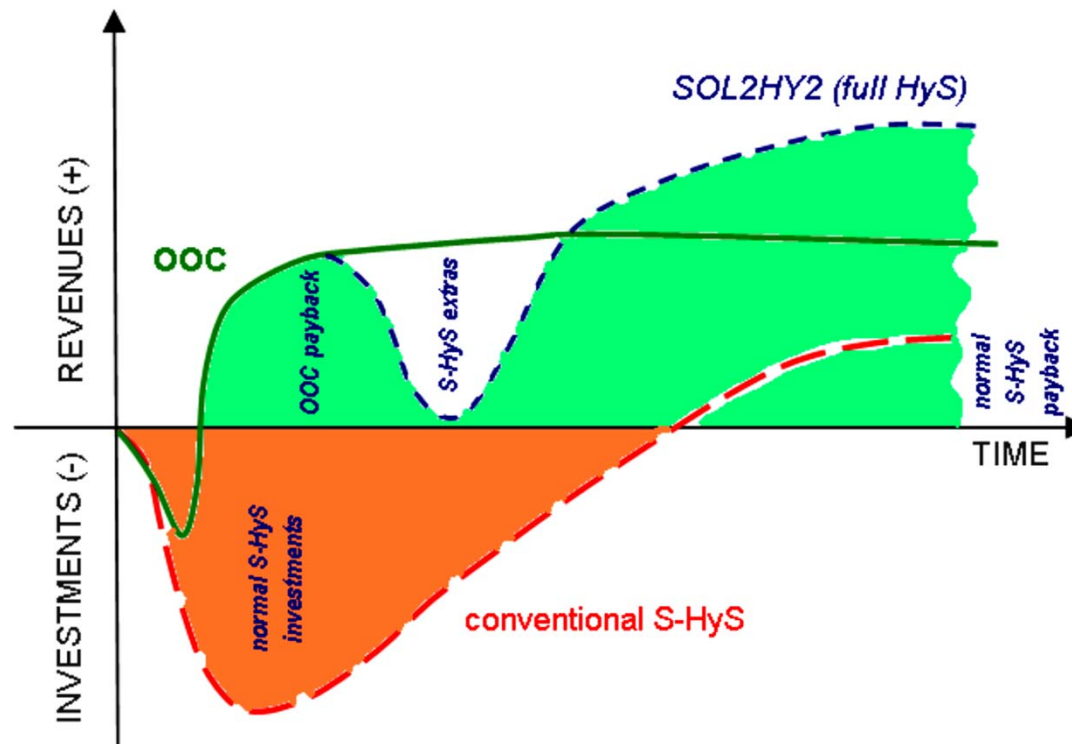


# Hydrosol Plant - Design for CRS tower PSA, Spain

- European FCH-JU project
- Partner: APTL (GR), HELPE (GR), CIEMAT (ES), HYGear (NL)
- 750 kW<sub>th</sub> demonstration of thermochemical water splitting
- Location: Plataforma Solar de Almería, Spain, 2015
- Use of all heliostats
- Reactor located on the CRS tower
- Storage tanks and PSA on the ground



## Investments vs. revenues



- Reduction of initial investments
- Financing of HyS development by payback of OOC
- Increase of total revenues

